

AMENDMENTS TO THE CLAIMS:

This listing of claims will replace all prior versions, and listings, of claims in the application:

Listing of Claims:

1 Claim 1 (currently amended): A method for forming an electric circuit on a construction
2 member disposed on a machine based on a set of three-dimensional data, the set of three-dimensional
3 data used to determine a position and a profile of the construction member, a position of the electric
4 circuit, and a shape of the electric circuit, the electric circuit used for electrical connection between
5 electric instruments mounted on the construction member,

6 wherein the set of three-dimensional data is prepared when designing the machine and
7 associated with a reference coordinate system provided in the machine, the origin of the coordinate
8 system being located at any position of the machine, and the set of three-dimensional data includes
9 coordinates of points for determining arrangement of the electric circuit, a distance between any two
10 of the points adjacent to each other, and a cross-sectional area of the electric circuit extended
11 between the two points,

12 the method comprising the step of converting the set of three-dimensional data of the
13 coordinate system having the origin located at any position of the machine to a second set of three-
14 dimensional data associated with a reference coordinate system provided in the construction member
15 disposed on a transfer unit and having the origin in the construction member,

16 the method further comprising the step of intermittently jetting a molten metal against the
17 construction member to define rows of metal grains so as to deposit the molten metal on a surface
18 of the construction member to form the electric circuit on the construction member based on the
19 second set of three-dimensional data,

20 wherein the deposited metal grains overlap one another such that the electric circuit has the
21 cross-sectional area stored in the second set of three-dimensional data between the two points, and

22 wherein the molten metal is jetted from a nozzle and both the nozzle and the construction
23 member have X, Y, Z axes perpendicular to each other, the nozzle being movable along each of the
24 X, Y, Z axes, the nozzle moving in a circumferential direction around each of the X axis and the Y
25 axis, and the construction member being movable along each of the X, Y, Z axes and also in a
26 circumferential direction around each of the X, Y, Z axes.

Claims 2-6 (canceled).

1 Claim 7 (original): The method as described in claim 1 wherein an insulator is layered on
2 the electric circuit.

1 Claim 8 (previously presented): The method as described in claim 7 wherein the method
2 comprises the step of jetting a second molten metal against the insulator to deposit the second molten
3 metal on the insulator.

Claims 9-10 (canceled).

1 Claim 11 (currently amended): A method for forming an electric circuit on an insulating
2 intermediate member laid on a construction member disposed on a machine based on a set of three-
3 dimensional data, the set of three-dimensional data used to determine a position and a profile of the
4 construction member, a position of the electric circuit, and a shape of the electric circuit, the electric
5 circuit used for electrical connection between electric instruments mounted on the construction
6 member,

7 wherein the set of three-dimensional data is prepared when designing the machine and
8 associated with a reference coordinate system provided in the machine, the origin of the coordinate
9 system being located at any position of the machine, and the set of three-dimensional data includes
10 coordinates of points for determining arrangement of the electric circuit, a distance between any two
11 of the points adjacent to each other, and a cross-sectional area of the electric circuit extended
12 between the two points,

13 the method comprising the step of converting the set of three-dimensional data of the
14 coordinate system having the origin located at any position of the machine to a second set of three-
15 dimensional data associated with a reference coordinate system provided in the construction member
16 or on the intermediate member disposed on a transfer unit and having the origin in the member
17 provided,

18 the method comprising the step of intermittently jetting a molten metal against the
19 construction member to define rows of metal grains so as to deposit the molten metal on a surface

20 of the intermediate member to form the electric circuit on the surface of the intermediate member
21 based on the second set of three-dimensional data,

22 wherein the deposited metal grains overlap one another such that the electric circuit has the
23 cross-sectional area stored in the second set of three-dimensional data between the two points, and

24 wherein the molten metal is jetted from a nozzle and both the nozzle and the construction
25 member have X, Y, Z axes perpendicular to each other, the nozzle being movable along each of the
26 X, Y, Z axes, the nozzle moving in a circumferential direction around each of the X axis and the Y
27 axis, and the construction member being movable along each of the X, Y, Z axes and also in a
28 circumferential direction around each of the X, Y, Z axes.

Claims 12-16 (canceled).

1 Claim 17 (original): The method as described in claim 11 wherein an insulator is layered on
2 the electric circuit defined on the insulating intermediate member.

1 Claim 18 (previously presented): The method as described in claim 17 wherein the method
2 comprises the step of jetting a second molten metal against the insulator to deposit the second molten
3 metal on the insulator.

Claims 19-50 (canceled).

1 Claim 51 (previously presented): The method as described in claim 1, wherein, in the step
2 of intermittently jetting the molten metal against the construction member, an aerosol of the molten
3 metal is jetted with compressed air against the construction member to define the electric circuit.

1 Claim 52 (previously presented): The method as described in claim 51, wherein, in the step
2 of intermittently jetting the molten metal against the construction member, a mask is provided for
3 the construction member to prevent scattering of the molten metal, the mask having a through hole
4 which passes the molten metal to deposit it on the construction member.

1 Claim 53 (previously presented): The method as described in claim 1, wherein, in the step
2 of intermittently jetting the molten metal against the construction member, a compressed gas having
3 a temperature lower than a melting or softening temperature of the metal is jetted from a nozzle with
4 an ultrasonic speed such that the grains of the metal are entrained in the ultrasonic speed flow of the
5 gas in the nozzle.

1 Claim 54 (previously presented): The method as described in claim 11, wherein, in the step
2 of intermittently jetting the molten metal against the intermediate member, an aerosol of the molten
3 metal is jetted with compressed air against the intermediate member to define the electric circuit.

1 Claim 55 (previously presented): The method as described in claim 54, wherein, in the step
2 of intermittently jetting the molten metal against the intermediate member, a mask is provided for

3 the intermediate member to prevent scattering of the molten metal, the mask having a through hole
4 which passes the molten metal to deposit it on the intermediate member.

1 Claim 56 (previously presented): The method as described in claim 11, wherein, in the step
2 of intermittently jetting the molten metal against the intermediate member, a compressed gas having
3 a temperature lower than a melting or softening temperature of the metal is jetted from a nozzle with
4 an ultrasonic speed such that the grains of the metal are entrained in the ultrasonic speed flow of the
5 gas in the nozzle.

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